

STOPCOAT 626 UHS

Two component acryl urethane glossy enamel with very high solids content

NATURE AND USE

Aliphatic urethane-acrylic non-yellowing product of great fullness and brightness, excellent as to elasticity, surface hardness and resistance even in aggressive industrial atmospheres; has excellent adhesion to various substrates such as steel, aluminium, plastic, fiberglass, wood, etc. pre-treated with undercoats and appropriate primers. Is used as a top-coat of initials coating systems and maintenance of industrial equipment, industrial vehicles, fiberglass construction, carpentry, etc ..

The product is part of coating system C5-I durability M secondo ISO 12944 rif. Paint system A5I-03

TECHNICAL DATA



Type of Binder:		Aliphatic Acryl urethane non-yellowing
Specific Gravity A+B:	kg/l	1,20 ± 0,10 (depending on the colour) @ +20°C
Solids by Weight:	%	80 ± 2% A+B
Solids by Volume:	%	74 ± 2% A+B
Mixing Ratio by Weight:		100 parts of Base / 20 parts of Hardener
**Pot life @ +20°C:		≥ 3 hours
Colour:		RAL Colours
Appearance:		Glossy

SUBSTRATE PREPARATION:

Steel: On substrate blast cleaned to SA 2,5 apply one coat of epoxy undercoat or of primer with zinc. After 24 hours apply a second coat of epoxy intermediate and then complete with 1-2 coats of Stopcoat 626 UHS enamel, recoat interval 24 hours between each coat.

Aluminium, Light alloys, Hot Galvanized Steel: Remove the oxidized superficial coat by mechanic brush or grinding disk. Remove dust and brushing residuals, degrease the substrate with Epothinner and apply 1 coat of STOPCOAT 305 or EPOXY PRIMER 938 or other suitable Primer. Finish with the application of 1-2 coats of Stopcoat 626 UHS, recoat interval 24 hours between each coat.

Substrates already coated: Verify the compatibility with the underlying material, perform very accurate cleaning of the substrate and removal of any contaminant. The substrate shall be perfectly dry and free from any traces of humidity.

Other substrates: Cleaned, adequately prepared and treated with suitable primer.

PRODUCT PREPARATION

Separately stir each component carefully. While the Hardener (component B) is added to the Base (component A) continue mixing to reach the complete homogenization.

Let the mix rest for 5 minutes before starting the application. The indicated time can increase or decrease depending on the type of equipment in use for the application.

** The "POT LIFE" time of two components products (time within which it is possible to apply the paint mix of Base and Hardener), is exponentially dropped by the increase of product temperature.

Note: The use of a mix of paint (Base + Hardener) over the POT LIFE time is irreparably compromising all the properties of the coating film.**

APPLICATION DETAILS

Application method:	Standard Airless Spray with compression ratio 30:1 minimum Conventional Spray Roller Brush only small areas
----------------------------	--

MTDS 10019/ Page 1 of 3

The content of the present technical data sheet is the most complete currently available, based on practical experience and given in good faith. Should any change be necessary, the present data sheet will be updated without prior notice. The applying conditions of use differ according to environmental conditions and subjective application factors outside the control of the Company. The user shall determine the suitability of the product for the intended use under his own risk and responsibility. No warranty is impressed or implied. The Company refuses all liability not directly related with defects of the product or consequent to deviations from written instructions.



INDUSTRIE BRUNO STOPPANI R.P.S. S.r.l.

Sede Operativa: Via Industriale 90-119 25020 Capriano del Colle (Bs) – Italy - Phone +39 030 9745116 – Fax +39 030 9745383

sales@industri brunostoppa nipa nts.com - www.industri brunostoppa nipa nts.com

Company with quality management system UNI EN ISO 9001:2015 certified

STOPCOAT 626 UHS

Two component acryl urethane glossy enamel with very high solids content

Thinner:		Thinner PUR 11
Thinning:	%	ready to use 0 – 10 Max. if necessary
Cleaning:		Thinner PUR11
Hardening @ +25°C:		Dust dry 45-60 minutes
Overcoating interval @ +20°C:		Minimum 12 / Maximum 36 hours
Application Ambient Temperature:		Between +5°C and +35°C
Suggested Temperature of the product:		+20 ÷ +30°C
Substrate Temperature:		+5 / +40°C always at least +3/5°C above dew point
Relative Humidity:		≤ 80
Film Thickness per coat:		Min. 60 µm / Max. 200 µm dry (DFT)
Theoretical spreading rate:	sqm/kg	6,2 at a dry film thickness of 100 µm DFT

More info by writing to sales@industribrunostoppainpaints.com or by calling +39 030 9745116

HANDLING STORAGE AND SAFETY PRECAUTIONS

Warning: All handling and/or use activities of the material and its components must strictly refer to the given indications in the Safety Data Sheet (Base and Hardener). The following advices are stated by common sense and in good faith, they are uncompleted and do not substitute the content of each specific safety data sheet of the product.

Handling: The material must be used only by professional and qualified applicators suitably trained. All the operations involving the use of the product, must be carried on in compliance with all the relevant National Health, Safety & Environmental standards and regulations.

Precautions: When the product is used in enclosed areas (rooms, containers, vessels, etc.) it is imperative to use adequate means providing the necessary air circulation, to be granted during the whole application and coating polymerization time, also to avoid conditions open to potential explosion danger.

All electrical installations must always be grounded. Where explosion hazards exist, the workmen should be required to use only non-ferrous tools and wear conductive non-sparking shoes and clothing. Explosion and flame-proof equipment too are required.

Storage and transport: Keep far from flames, sparks or heat sources. Do not leave exposed under direct solar action. Store under shelter in original unopened packaging, in cool, dry and ventilated areas, at temperatures between +5°C and +35°C.

Shelf life: **Base** 12 months in the suggested storage conditions (original unopened packaging)
Hardener 6 months in the suggested storage conditions (original unopened packaging)

MTDS 10019/ Page 2 of 3

The content of the present technical data sheet is the most complete currently available, based on practical experience and given in good faith. Should any change be necessary, the present data sheet will be updated without prior notice. The applying conditions of use differ according to environmental conditions and subjective application factors outside the control of the Company. The user shall determine the suitability of the product for the intended use under his own risk and responsibility. No warranty is impressed or implied. The Company refuses all liability not directly related with defects of the product or consequent to deviations from written instructions.



INDUSTRIE BRUNO STOPPANI R.P.S. S.r.l.

Sede Operativa: Via Industriale 90-119 25020 Capriano del Colle (Bs) – Italy - Phone +39 030 9745116 – Fax +39 030 9745383

sales@industribrunostoppainpaints.com - www.industribrunostoppainpaints.com

Company with quality management system UNI EN ISO 9001:2015 certified

STOPCOAT 626 UHS

Two component acryl urethane glossy enamel with very high solids content

N.B.: Product for professional use only
and exclusively for the uses not regulated under CE Directive 2004/42/CE.

Refer to Material Safety Data Sheet



Access catalogues, data sheets and company presentations

MTDS 10019/ Page 3 of 3

The content of the present technical data sheet is the most complete currently available, based on practical experience and given in good faith. Should any change be necessary, the present data sheet will be updated without prior notice. The applying conditions of use differ according to environmental conditions and subjective application factors outside the control of the Company. The user shall determine the suitability of the product for the intended use under his own risk and responsibility. No warranty is impressed or implied. The Company refuses all liability not directly related with defects of the product or consequent to deviations from written instructions.



INDUSTRIE BRUNO STOPPANI R.P.S. S.r.l.

Sede Operativa: Via Industriale 90-119 25020 Capriano del Colle (Bs) – Italy - Phone +39 030 9745116 – Fax +39 030 9745383

sales@industri brunostoppa nipa nts.com - www.industri brunostoppa nipa nts.com

Company with quality management system UNI EN ISO 9001:2015 certified